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PRECAUTIONS FOR DISASSEMBLY AND ASSEMBLY S.CLEARANCE ADJUSTMENTS Store each set of shims or washers so that they can be installed in their original condition at the time of reassembly. This weight becomes 1000 kg when two ropes make a 120° hanging angle. STANDARD TIGHTENING TORQUE OF BOLTS AND NUTS The following charts give the standard tightening torques of bolts and nuts. 00-3 9. ADJUSTING VALVE CLEARANCE * Condition: Engine is cold. Following examples shows how to read the page number. Stop engine and install adapter of blow-by checker on engine breather hose (1). If welding repairs are needed, always have a trained, experienced welder carry out the work. 1 Always wear safety glasses when grinding parts with a grinder, etc. 97-101 Ok2 WA500- 1 3. 00-16 22. Knowing the cause of the defect, the service man can give good advice to the customer to prevent him from having the same trouble again. Since the contact-point of this type of gauge has a very narrow measuring range (usually 3 mm or less), the contact-point should be care- fully checked for contact with the object during measurement. 4. FLOATING SEALS 1. Wire ropes I) Use adequate ropes depending on the weight of parts to be hoisted, referring to the table below: Wire ropes (Standard "Z" or "S" twist ropes without galvanizing) Rope diameter (mm) Allowable load (tons) 10 1 .o 11.2 1.4 12.5 1.6 14 2.2 16 2.8 18 3.6 20 4.4 22.4 5.6 30 10.0 40 18.0 50 28.0 60 40.0 The allowable load value is estimated to be one-sixth or one-seventh of the breaking strength of the rope used. Other methods of inspection are as follows; a) Water-pressure or air-pressure test b) Color check or magnetic damage test 2. Check the tools for proper function and zero-point adjustment. Be careful not to get caught in rotating parts. When measuring the inside or outside diameter of a cylindrical object, take two readings with the measuring device put in two directions at right angles to each other. 12-6 0 WA500- 1 51. Unit. 2) If the bushing has an oil hole, bring the hole into exact alignment with the oil hole in the housing. 1) 2) 3) 4) 5) 6) Thoroughly clean each piece of piping with a suitable detergent (for example, light oil, kerosene, trichloroethane) and remove all traces of detergent with compressed air. Grease (Lithium grease) G2-L1 Applied to bearings, sliding parts and oil seals for lubrication, rust prevention and facilitation of assembling work. 621 OFill 12-12 0 WA500- 1 57. Adjust the length of the rod (4) so that the injection pump governor lever contacts the high idling stopper when the pedal is depressed (high idling) and still tighten stopper bolt (3) half turn. Lever and fulcrum dial gauge 1) Fully mesh one of two gears and place the dial gauge contact-point on a tooth of the other gear. 22-1 23 DISASSEMBLY AND ASSEMBLY Remove cylinder head cover (1). STANDARD TIGHTENING TORQUE STANDARD TIGHTENING TORQUE ml4 1. This wire code table will help you understand WIRING DIAGRAMS. ENGINE 12 TESTING AND ADJUSTING Standard value table FSO060 10. 10 ENGINE VHEEL ' n4DER 40. This is especially important for those rings used with high-temperature engine parts, where heat-resistant and durable materials such as silicon are required. * The center of push-pull scale A must be in contact with a point 150 mm from the pedal fulcrum. Engine oil See NOTE (4) each 75 1 each 75 Water Add antifreeze 80 ASTM: American Society of Testing and Material SAE: Society of Automative Engineers API: American Petroleum Institute Specified capacity: Total amount of oil including oil for components and oil in piping. 21 When assembling or installing parts, always use the specified tightening torques. 20°C At abrupt acceleration At high idling Intake valve Exhaust valve Oil 40temperature - 60°C (engine speed: 160 200 rpm)- OC Bosch index Bosch index mm mm kg/cm' Max. Connect power cord to socket. Places where oil or water must be drained, and quantity to be drained. Precautions for using liquid gasket 1) Remove all scratches, dirt, paint, grease and old gasket sealant before applying a new coat. To view the information you need to install Adobe PDF Reader. TABLE OF OIL AND COOLANT QUANTITIES RESERVOIR Engine oil pan Brake Transmission case Hydraulic system AMa (Front and rear) Fuel tank Cooling system TKIND OF AMBIENT TEMPERATURE CAPACITY (PI FLUID -22 -2 14 32 50-30 -10 0 10 :: : 'gSE'g Specified ~~~~~-ll.1-~~~~~.:

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